





## PROCESSING & MAINTENANCE LUBRICANTS



### General Lubrification

ATLASPIN Series	Lubricants formulated with severely refined paraffinic mineral oils used in lubrication of spindles of textile industries and tool machines. Available in ISO VG $3-10-22$ grades.
ATLALUBE Series	Lubricants formulated with severely refined paraffinic mineral oils used in general lubrication systems and no loaded hydraulic systems.  They are mainly designed for circulation or splash lubrication system of a variety of lightly loaded machines and organ units such as slide and rolling bearings, crank gears and gear boxes.  Available in ISO VG 32 to 1000 grades.
ATLADIN Series	Lubricants for hydraulic systems designed to control wear, oxidation, corrosion and foam. Formulated with severely refined paraffinic mineral oils and a package of high performance additives. They also provide high chemical stability in heavy duty service. Available in ISO VG 22 to 100 grades.
ATLADIN HVI Series	High quality lubricants for hydraulic systems with high viscosity index and designed to control wear, oxidation, corrosion and foam. Formulated with severely refined paraffinic mineral oils and a special additive package that assure the best performances of hydraulic systems operating under extremely severe temperature and pressure conditions. Available in ISO VG 22 to 68 grades.
ATLADIN MR Serie	Top quality detergent/dispersant lubricants for hydraulic systems with high viscosity index and designed to control wear, oxidation, corrosion and foam. Formulated with severely refined paraffinic mineral oils and a special additive package that assure the best performances of hydraulic systems operating under heavy duty service, moist conditions or water pollution (max. 3%). Available in ISO VG 32 to 68 grades.
ATLAGLISS GC Series	"Multipurpose" E.P. severely refined paraffinic mineral oils used for lubrication of slide-ways and hydraulic circuits of machine tools. Available in ISO VG 32 to 68 grades.
ATLASLIDE K Series	Adhesive and E.P. severely refined paraffinic mineral oils recommended as lubricants of slide-ways; particularly suitable when boundary lubrication at high loads and low speed is needed. They are useful to solve stick-slip problems especially in presence of thin lubricant films. Available in ISO VG 32 to 220 grades.
ATLASAFE HFDU Series	Fire-resistant, synthetic organic ester base hydraulic fluids used in hydraulic systems operating in high fire risk zone. Available in ISO VG 46 and 68 grades.
ATLAGEAR EP Series	High E.P. severely refined paraffinic mineral oils used in all types of enclosed gear drives with circulation or splash lubrication system. Available in ISO VG 68 to 1000 grades.
ATLAVANE Series	Lubricants formulated with special paraffinic bases and specific additives that guarantee the optimal lubrication of alternative and rotary air compressors. Available in ISO VG 32 to 220 grades.
ATLATHERM Series	High quality heat transfer oils formulated with selected paraffinic mineral oils added with special antioxidant additives. They are used as heat transfer fluids in indirect heating and cooling systems operating at atmospheric pressure with open expansion vessel or under nitrogen. Available in ISO VG 32, 68 and 100 grades.
ATLAWHITE FU Series	White oils for pharmaceutical and food use. Available in ISO VG 32 to 68 grades.
VASELINA FILANTE BIANCA	Vaseline jelly for pharmaceutical and industrial use.
ATLATEX Series	Special washable and stainless oils, designed for lubrication of textile machines for the manufacturing of natural or synthetic yarns. Available in ISO VG 32 – 46 - 100.



### Metalworking neat cutting oils

ATLACUT TO Series  Chlorine-free neat cutting oils for light operations. The products are particularly suitable for turning, drilling, threading and tapping on brass, leaded steel and carbon steels. Available in ISO VG 22 – 32 grades.  ATLACUT TA Series  Chlorine-free neat cutting oils with oily and E.P. additives. The products are particularly suitable for turning, drilling, threading and tapping on brass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 10 to 32 grades.  ATLACUT EP Series  Neat cutting oils used for severe automatic and semiautomatic cutting operations on mono and multispindle lathes. The products are particularly suitable for turning, drilling, threading and tapping on alloy steels and stainless steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils with a low environmental impact. Specially designed for chip removal as from honing, grinding, turning to gear machining. Available in ISO VG 5 to 68 grades.  ATLACUT MP  "Multipurpose" chlorine-free neat cutting oil used in lathes with centralized lubrication system. The product is suitable for the lubrication of slide-ways, hydraulic circuits and as cutting oil on thrass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 32 grade.  ATLACUT GM Series  ATLACUT GM Series  ATLACUT GM Series  Neat cutting oils specifically designed for all severe gear cutting operations on any variety of steels; suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances in ISO VG 32 to 46 grades.  ATLAGRIND Series  ATLAGRIND Series  Neat cutting oils designed for severe deep drilling operations on alloy steels and stainless steels using gun drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  ATLAGRIND Series  Chlorine-free neat cutting oils suitable for prinding operations		
ATLACUT TA Series  turning, drilling, threading and tapping on brass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 10 to 32 grades.  Neat cutting oils used for severe automatic and semiautomatic cutting operations on mono and multispindle lathes. The products are particularly suitable for turning, drilling, threading and tapping on alloy steels and stainless steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  ATLACUT BIO Series  Biodegradable, chlorine-free, synthetic esters base neat cutting oils with a low environmental impact. Specially designed for chip removal as from honing, grinding, turning to gear machining. Available in ISO VG 5 to 68 grades.  "Multipurpose" chlorine-free neat cutting oil used in lathes with centralized lubrication system. The product is suitable for the lubrication of slide-ways, hydraulic circuits and as cutting oil on brass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 32 grades.  ATLACUT GM Series  Neat cutting oils specifically designed for all severe gear cutting operations on any variety of steels; suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances in ISO VG 32 to 46 grades.  ATLABROACH Series  Neat cutting oils for internal and external broaching on alloy steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  ATLAGRIND Series  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools, Available in ISO VG 10 and 22 grades.  ATLASTONE S Series  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lu	ATLACUT OT Series	
ATLACUT EP Series  spindle lathes. The products are particularly suitable for turning, drilling, threading and tapping on alloy steels and stainless steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils with a low environmental impact. Specially designed for chip removal as from honing, grinding, turning to gear machining. Available in ISO VG 5 to 68 grades.  "Multipurpose" chlorine-free neat cutting oil used in lathes with centralized lubrication system. The product is suitable for the lubrication of slide-ways, hydraulic circuits and as cutting oil on brass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 32 grade.  ATLACUT GM Series  Neat cutting oils specifically designed for all severe gear cutting operations on any variety of steels; suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances in ISO VG 32 to 46 grades.  ATLABROACH Series  Neat cutting oils for internal and external broaching on alloy steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  Neat cutting oils designed for severe deep drilling operations on alloy steels and stainless steels using gun drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 22 grades.  ATLAGRIND Series  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools. Available in ISO VG 10 and 22 grades.  ATLASTONE S Series  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 5 to 10 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on alumi	ATLACUT TA Series	turning, drilling, threading and tapping on brass, leaded steel, carbon steels, low and medium alloyed
ATLACUT BIO Series  Specially designed for chip removal as from honing, grinding, turning to gear machining. Available in ISO VG 5 to 68 grades.  "Multipurpose" chlorine-free neat cutting oil used in lathes with centralized lubrication system. The product is suitable for the lubrication of slide-ways, hydraulic circuits and as cutting oil on brass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 32 grade.  Neat cutting oils specifically designed for all severe gear cutting operations on any variety of steels; suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances in ISO VG 32 to 46 grades.  ATLABROACH Series  Neat cutting oils for internal and external broaching on alloy steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  Neat cutting oils designed for severe deep drilling operations on alloy steels and stainless steels using gun drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 22 grades.  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools. Available in ISO VG 10 and 22 grades.  ATLASTONE S Series  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 5 to 10 grades.  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel. Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades	ATLACUT EP Series	spindle lathes. The products are particularly suitable for turning, drilling, threading and tapping on alloy
ATLACUT MP  product is suitable for the lubrication of slide-ways, hydraulic circuits and as cutting oil on brass, leaded steel, carbon steels, low and medium alloyed steels and aluminum. Available in ISO VG 32 grade.  Neat cutting oils specifically designed for all severe gear cutting operations on any variety of steels; suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances in ISO VG 32 to 46 grades.  ATLABROACH Series  Neat cutting oils for internal and external broaching on alloy steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  Neat cutting oils designed for severe deep drilling operations on alloy steels and stainless steels using gun drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 22 grades.  ATLAGRIND Series  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools. Available in ISO VG 10 and 22 grades.  ATLASTONE S Series  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 5 to 10 grades.  ATLATRIM Series  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel. Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLACUT BIO Series	Specially designed for chip removal as from honing, grinding, turning to gear machining. Available in ISO
ATLACUT GM Series  suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances in ISO VG 32 to 46 grades.  Neat cutting oils for internal and external broaching on alloy steels. Available with or without chlorinated substances in ISO VG 15 to 32 grades.  Neat cutting oils designed for severe deep drilling operations on alloy steels and stainless steels using gun drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 22 grades.  ATLAGRIND Series  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools. Available in ISO VG 10 and 22 grades.  ATLASTONE S Series  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 5 to 10 grades.  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel. Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  ATLASPARK 80 8 100  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLACUT MP	product is suitable for the lubrication of slide-ways, hydraulic circuits and as cutting oil on brass, leaded
ATLASTONE S Series  Neat cutting oils designed for severe deep drilling operations on alloy steels and stainless steels using gun drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 22 grades.  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools. Available in ISO VG 10 and 22 grades.  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 5 to 10 grades.  ATLASTONE S Series  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel. Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLACUT GM Series	suitable for gear hobbing, Fellow and Gleason cutters. Available with or without chlorinated substances
ATLAGRIND Series  drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to 22 grades.  Chlorine-free neat cutting oils suitable for grinding operations on worm gears and any gearing device, constant velocity joints, grinding of HSS steel tools. Available in ISO VG 10 and 22 grades.  Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals. Available in ISO VG 5 to 10 grades.  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel. Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLABROACH Series	
Chlorine-free neat cutting oils suitable for honing and super-finishing on ferrous and non-ferrous metals.  Available in ISO VG 5 to 10 grades.  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel.  Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLADRILL FP Series	drills, ejector devices and BTA systems. Available with or without chlorinated substances in ISO VG 15 to
ATLATRIM Series  Available in ISO VG 5 to 10 grades.  Neat cutting oils for automatic or manual tapping and threading on alloy steels and stainless steel.  Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLAGRIND Series	
Available with or without chlorinated substances in ISO VG 10 to 1200 grades.  Biodegradable, chlorine-free, synthetic esters base neat cutting oils designed to meet all needs and requirements of chip removal operations on machines equipped with "minimal quantity" lubricating systems. The products can be employed on aluminum and steels. Available in ISO VG 22 to 46 grades  Synthetic dielectric fluids, odorless, colorless, free from aromatic hydrocarbons to protect operator's	ATLASTONE S Series	
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Δ11 ΔSPARK XI) & 100	ATLAMIST Series	requirements of chip removal operations on machines equipped with "minimal quantity" lubricating
	ATLASPARK 80 & 100	



Metalworking coolants for cutting and grinding		
ATLACOOL & EMULSEN Series	Coolants with low, medium and high oil content, developed to meet any requirement concerning turning, milling, drilling, tapping, boring on ferrous or non-ferrous materials. The series also includes products free from chlorinated substances, boron, amines and formaldehyde donor bactericides.	
ATLACOOL BIO Series	Biodegradable synthetic ester base coolants able to meet any requirement concerning severe turning, milling, drilling, tapping, boring, etc. on ferrous or non-ferrous materials. All products are guaranteed to be safe for operators and working environment.	
ATLASOL Series	Water soluble synthetic coolants designed for any grinding operation on ferrous materials. A special version for grinding of hard metal and HSS steel tools is also available.	

### Cold forming fluids

ATLADRAW Series	Chlorine-free fluids for the extrusion of spark plugs, ball pins, pins, rivets, screws and bolts, nuts and small metal parts on carbon steels and alloy steels. Some of the products in this series can be also employed for lubrication of drawing machines.
ATLATRAF Series	Chlorine-free compounds for drawing lubrication of round, square and hexagonal bars, flat bars, special profiles and T-beams, in carbon steels, alloy steels and stainless steels.
ATLAFEINT Series	Fine blanking fluids for blanking operations on stainless and carbon steel sheets. A chlorine-free version is also available.
ATLAFORM Series	Lubricant compounds and pastes designed for forming and deep-drawing operations on stainless and carbon steel sheets. A chlorine-free version is also available.
ATLAVANISH Series	Evaporable, chlorine-free, synthetic fluids for forming and drawing of brass, aluminum and steel thin sheets. Thanks to good volatility characteristics and reduced lubricant residues, the parts result to be particularly clean.
ATLAROLL Serie	Lubricant oils designed for heavy rolling operations on carbon steels, alloy steels, stainless steels and nickel alloys. Available with or without chlorinated substances.



# Heat treatment fluids, cleaners, anti-rust fluids Quenching oils with normal or accelerated cooling speeds or hot quenching oils. Washable products are also available. Anti-rust protective fluids for short, medium and long time storage of metal pieces. Dewatering products are available for treatment of ferrous metal parts produced through coolants or after water-using operations. Synthetic or petroleum based degreasing fluids with low impact on environment and health and high/low evaporation rate; suitable for cleaning of ferrous and non-ferrous mechanical parts.

Greases	
ATLANTA GRASSO STAUFFER	Calcium-soap grease for general lubrication at temperatures not higher than 60°C.
ATLAGREASE LE 0 – 1 – 2 – 3	Lithium soap greases for lubrication of rolling bearings (sliding bearings), rails, etc. Suitable for grease lubrication of any moving machinery.
ATLAGREASE LE EP 000 – 00 – 0 – 1 – 2 – 3	Multifunctional lithium soap greases with EP additives suitable for any bearing supply system and heavy load gear boxes.
ATLANTA GRASSO TECALEMIT FILANTE 0 – 1 – 2 – 3	Multifunctional lithium soap greases with tackifier for open gears, tecalemit greasing and general grease lubrication of cars and trucks.
ATLANTA GRASSO MOLYGREASE 1 – 2 – 3	Multifunctional lithium soap grease with EP additives and molybdenum disulfide suitable for units under heavy loads, vibration or impact overloads.
ATLANTA GRAFITGREASE	Multifunctional lithium soap grease with special graphite for open gears.
ATLANTA MOLYNFU	Infusible greases with molybdenum disulfide suitable for lubrication of bearings under load and high temperatures.
ATLANTA INFUGREASE 2 – 3	Infusible grease suitable for lubrication of bearings at high temperatures.
ATLANTA SILGREASE 0 – 1 – 2 – 3	Silicone base colorless grease.
ATLANTA RUBERGREASE	Infusible grease, suitable for taps and fittings, particularly at metal coupling: being very adhesive, it has the same function as a gasket.



### Automotive engine oils

ATLANTA UNI SYNT 0W 40 – 5W 30 – 5W 40 – 5W 50	Multi-grade fully synthetic oil for turbo-charged and multi-valve gasoline and diesel engines.
ATLANTA SYNT DIESEL HIGH PERFORMANCE 10W 40	Synthetic based motor oil for diesel engines of trucks and industrial vehicles.
ATLANTA SUPER SYNT 10W 40	Synthetic based motor oil for high performance diesel and gasoline engines, both naturally aspirated and supercharged ones.
ATLANTA TURBO D.B. 15W 40	Multi-grade oil for gasoline and diesel engines, both naturally aspirated and turbo charged ones.
ATLANTA TURBO DIESEL 15W 40 S.H.P.D.O.	Motor oil designed for both naturally aspirated and supercharged engines operating under heavy duty working conditions and long-distance driving.
ATLANTA SUPER DIESEL 15W 40	Highly refined mineral based oil with high detergency for naturally aspirated and supercharged diesel engines.
ATLANTA SUPER MULTIGRADE 15W 50	Highly refined mineral based oil for gasoline engines offers very good performances in any condition.
ATLANTA MULTIGRADE 20W 50	Highly refined mineral based oil for gasoline engines.
ATLANTA SUPER H.D. SAE 10 – 20 – 30 – 40 – 50	Single-grade highly refined mineral based oil for diesel and gasoline engines.
ATLANTA H.D. SP 1 SAE 10 – 20 – 30 – 40	Highly refined mineral based oil for high-speed naturally aspirated gasoline engines operating in standard conditions.
ATLANTA H.D. SERIE 3 SAE 10 – 20 – 30 – 40 – 50	Highly refined mineral based oil with high detergency for high-speed naturally aspirated and supercharged gasoline engines.

### Antifreeze & Brake fluids

FOR BRAKES SUPER DOT 4 – DOT 5	Synthetic fluid for disk and drum brakes; suitable also for hydraulic clutches.
ATLANTA ANTIFREEZE	Pure inhibited mono-ethylene glycol based fluid for the preparation of permanent antifreeze mixtures for any low temperature heat transfer circuit.
ATLANTA ANTIFREEZE ECO	Inhibited propylene glycol based fluid free from amines, nitrites and phosphates for the preparation of permanent antifreeze mixtures for any low temperature heat transfer system.
ATLANTA RADIATOR START FLUID – 20°C – 22°C – 30°C – 40°C	Sealed circuit polyvalent fluid for cooling circuits of diesel and gasoline engines.



#### for any technical request:

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